

## Work Order ID 74884

\*74884\*

Page 1

October-13-11 10:41:27 AM

Item ID: D412-711-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

JAN 18 2012

110

0.00

\*110\*

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 15144 to Eagle Copters" Assembly of D412-711-011  
Door Send a copy of this IPP

JAN 18 2012

120

0.00

\*120\*

Purchasing

Purchasing

Memo

0.00

Purchasing

EAGLE Pick: Qty Part Number Description Batch 1204-030-853-119LH Co-  
pilot Door \_\_\_\_\_ Attach serviceable tags 2-EAGLE Fabricate/Pick  
the following parts to go into the door in accordance with: D2046902  
Sheet 1 Rev. 3D2046902 Sheet 2 R

JAN 18 2012

WO# 48431

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Page 2

## Packaging



JAN 18 2012

AK

JAN 18 2012



JAN 18 2012

**Work Order ID 74884****\*74884\***

Page 3

October-13-11 10:41:27 AM

Item ID: D412-711-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00


**\*160\***

QC

Memo

0.00

Quality Control

12/1/18 

# Picklist Print

October-13-11 10:40:12 AM

Page 1

Work Order ID: 74884

Parent Item: D412-711-011

Parent Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11

Required Date: 10/28/11

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A04.09.29New issueKJ/JLM

| Component Item ID/<br>Item Name                  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand  | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|-----------------|-------------|--------------|---------------|----------------|--------|
| D412-711-041<br>Vertical Reference Door Assembly |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000          | 1           | 1            |               | 02/10/12       |        |
| D412-711-101<br>Replacement Bubble Window        |                        | Manufactured  | No          |                     |                  | 120             | Each               | 1.0000          | 1           | 1            |               |                |        |
|  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  |                    | <u>Loc Code</u> |             |              |               |                |        |
|  |                        |               |             | FG091               |                  | 1               |                    |                 |             |              |               |                |        |
|  |                        |               |             | 68604               |                  | 1               |                    |                 |             |              |               |                |        |
| D412-711-111<br>Wiring Harness, 212/412          |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000          | 1           | 1            |               |                |        |
| EA20469-15-412<br>Instrument Panel, 412          |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000          | 1           | 1            |               |                |        |

W048431

JAN 18 2012

W048431

JAN 18 2012

W048431

JAN 18 2012

Work Order Number: 48431 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 DOOR ASSEMBLY L/H CO-PILOT

**Squawk: 1.1**Discrepancy:

Modify to V/Door

Resolution:L/H door modified to VRD  
as per DART dwgs  
D20446901 Rev 6, STC  
SH92-55 on PO11-003592.

1.1 Work Done By: Jake Bergh

**The maintenance described above has been performed in accordance with the applicable standards of airworthiness.****AMO 6-81** Signature: Colin Gould on 12/6/2011Parts:

| Part Number   | Description               | Serial Number | Lot Number   | Condition | Qty |
|---------------|---------------------------|---------------|--------------|-----------|-----|
| D412-711-101  | Replacement Bubble Window |               | LT-11-012136 | New       | 1   |
| D412-761-043  | LATCH MECHANISM           |               | LT-11-012135 | New       | 1   |
| D4327-1       | ANGLE, FLAT               |               | LT-11-012134 | New       | 1   |
| D4327-3F      | ANGLE, FLAT               |               | LT-11-012133 | New       | 1   |
| D4165-1       | DOUBLER                   |               | LT-11-012132 | New       | 1   |
| D4165-3       | INNER DOOR SKIN           |               | LT-11-012131 | New       | 1   |
| D4165-5       | AFT RIB                   |               | LT-11-012130 | New       | 1   |
| D4165-7       | FORWARD RIB               |               | LT-11-012129 | New       | 1   |
| D4165-9       | ANGLE, FLAT               |               | LT-11-012128 | New       | 1   |
| D4207-1       | WINDOW RETAINER           |               | LT-11-012127 | New       | 1   |
| D4385-1       | PLACARD                   |               | LT-11-009227 | New       | 2   |
| MS21059L3     | NUTPLATE                  |               | LT-11-006467 | New       | 4   |
| MS21069L3     | NUTPLATE                  |               | LT-11-009749 | New       | 33  |
| MS21071L3     | NUTPLATE                  |               | LT-10-013032 | New       | 4   |
| MS21071L08    | NUTPLATE                  |               | LT-09-008861 | New       | 1   |
| MS21069L08    | NUTPLATE                  |               | LT-10-010367 | New       | 8   |
| AN3-6A        | BOLT                      |               | LT-11-000211 | New       | 24  |
| AN3-11A       | BOLT                      |               | LT-11-006955 | New       | 1   |
| MS21042L3     | NUT                       |               | LT-11-011001 | New       | 24  |
| NAS1149F0332P | WASHER                    |               | LT-11-004247 | New       | 50  |
| NAS561P2-6    | PIN                       |               | LT-11-008931 | New       | 2   |
| MS24693S50    | SCREW                     |               | LT-10-004753 | New       | 12  |
| 110-070-41    | SEAL                      |               | LT-11-011867 | New       | 14  |
| MS16997-24    | SCREW                     |               | LT-11-009223 | New       | 2   |

Outside Services:

| Qty | Part Number     | Serial Number | Part Description        | Service Description |
|-----|-----------------|---------------|-------------------------|---------------------|
| 1   | 204-030-853-137 |               | DOOR ASSEMBLY L/H CO-PI | Modify              |

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
 \*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Work Order Number: 48431 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.2**Discrepancy:  
Media blast doorResolution:  
Door blasted in accordance  
with the Bell SPM Chapter 3**1.2** Work Done By: Michael McAllister***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Michael McAllister on 12/6/2011Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|-------------|---------------|------------|-----------|-----|
|-------------|-------------|---------------|------------|-----------|-----|

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|



**Squawk: 1.3**Discrepancy:  
Prep and prime door assyResolution:  
Door prepped and primed  
in accordance with the  
BASF/Glasurit CSP  
Section 5.7**1.3** Work Done By: Michael McAllister***The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*****AMO 6-81** Signature: Michael McAllister on 12/6/2011Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|-------------|---------------|------------|-----------|-----|
|-------------|-------------|---------------|------------|-----------|-----|

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

\* End of Report \*

|  |  |  |   |   |  |
|--|--|--|---|---|--|
| 1. Approving National Authority/Country<br><b>Transport Canada</b>   |  | <b>Authorized Release Certificate</b><br><b>FORM ONE</b> |   | 3. Form Tracking Number<br><b>48431.1</b>   |  |
| 4. Approved Organization Name and Address<br><b>Eagle Copters Maintenance Ltd.</b><br><b>823 McTavish Road NE,</b><br><b>Calgary, Alberta, Canada, T2E 7G9</b>   |  |  |   | 5. Work Order/Contract/Invoice<br><b>43431</b>  |  |
| 6. Item<br><b>1</b>  |  | 7. Description<br><b>Door, crew</b>                      | 8. Part Number<br><b>204-030-853-125</b>  | 9. Quantity<br><b>1</b>   | 10. Serial Number/<br>Lot Number<br><b>N/A</b> |
| 11. Status/Work<br><b>Modified</b>   |  |  |   |   |  |
| 12. Remarks<br><br>L/H door modified to VRD as per DART dwgs D20446901 Rev 6, STC SH92-55<br><br>Time Since New: <u><b>Unknown</b></u> Time Since Overhaul: <u><b>Unknown</b></u> Other: <u><b>N/A</b></u>   |  |  |   |   |  |
| 13a. Certifies that the items identified above were manufactured in conformity to<br>Approved Design data and are in condition for safe operation<br>Non approved design data specified in block 13  |  |  | 14a.<br><input checked="" type="checkbox"/> CAR 571.10 Maintenance Release<br><input type="checkbox"/> Other regulations specified in block 12<br>Certifies that, unless otherwise specified in block 12, the work identified in block 11<br>and described in block 12 has been performed in compliance with the Canadian<br>Aviation Regulations |   |  |
| 13b. Authorized Signature  |  | 13c. Certificate/Approval Number                         |   | 14b. Authorized Signature:  |  |
|  |  |  |   |   |  |
| 13d. Name  |  | 13e. Date  |   | 14c. Certificate/Approval Number:   |  |
|  |  |  |   | <b>TC AMO Approval No. 6-81</b>   |  |
| 14d. Name:<br><b>Colin Gould</b>   |  |  |   | 14e. Date (mm/dd/yyyy)<br><b>12/06/2011</b>   |  |
| <p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p> |  |  |   |   |  |

# Work Order ID 74884

**\*74884\***

Page 1

Item ID: D412-711-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: 

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
|----------|--------------|

|     |         |
|-----|---------|
| N/A | Rev N/A |
|-----|---------|

|     |  |      |
|-----|--|------|
| 100 |  | 0.00 |
|-----|--|------|

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001



|     |  |      |
|-----|--|------|
| 110 |  | 0.00 |
|-----|--|------|

**\*110\***

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 15144 to Eagle Copters" Assembly of D412-711-011  
Door Send a copy of this IPP



11.10.13

|     |  |      |
|-----|--|------|
| 120 |  | 0.00 |
|-----|--|------|

**\*120\***

Purchasing

Purchasing

Memo

0.00

Purchasing

EAGLEPick:QtyPart NumberDescriptionBatch1204-030-853-119LH Co-  
pilot Door Attach serviceable tags2-EAGLEFabricate/Pick  
the following parts to go into the door in accordance with: D2046902  
Sheet 1 Rev. 3D2046902 Sheet 2 R





**Work Order ID 74884****\*74884\***

Page 2

Item ID: D412-711-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

130

QC4- 100% Inspect kits for completeness

0.00

**\*130\***

QC

Memo

0.00

Quality Control

Eagle- Send this W/O back to DartKit to be stocked at Eagle

CL1210118 ①

140

QC5- Inspect part completeness to step on W/O

0.00

**\*140\***

QC

Memo

0.00

Quality Control



150

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*150\***

Packaging

Memo

0.00

Packaging



CL1210118

Work Order ID 74884

\*74884\*

Item ID: D412-711-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.  
Code Qty Qty Number Stamp

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

12/1/18 JG

# Picklist Print

October-13-11 10:40:12 AM

Page 1

Work Order ID: 74884

Parent Item: D412-711-011

Parent Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11

Start Qty: 1.00

Required Date: 10/28/11

Required Qty: 1.00

Comments: IPP Rev:A04.09.29New issueKJ/JLM

| Component Item ID/<br>Item Name                  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D412-711-041<br>Vertical Reference Door Assembly |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000         | 1           | 1            |               | 02/10/12       |        |
| D412-711-101<br>Replacement Bubble Window        |                        | Manufactured  | No          |                     |                  | 120             | Each               | 1.0000         | 1           | 1            |               |                |        |
|  |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|  |                        |               |             | FG091               |                  | 1               |                    |                |             |              |               |                |        |
|  |                        |               |             | 68604               |                  | 1               |                    |                |             |              |               |                |        |
| D412-711-111<br>Wiring Harness, 212/412          |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000         | 1           | 1            |               |                |        |
| EA20469-15-412<br>Instrument Panel, 412          |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         | 1           | 1            |               |                |        |

Work Order ID 74884

\*74884\*

Page 1

October-13-11 10:41:27 AM

Item ID: D412-711-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Vertical Reference Door, 212/412

Start Date: 10/13/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr | Revision Nbr |
|----------|--------------|
| N/A      | Rev N/A      |

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

*AS*

JAN 18 2012

110

0.00

\*110\*

PURCHASING

Purchasing

Memo

0.00

Purchasing

Issue P/O: 15144 to Eagle Copters" Assembly of D412-711-011  
Door Send a copy of this IPP

*AS*

JAN 18 2012

120

0.00

\*120\*

Purchasing

Purchasing

Memo

0.00

Purchasing

EAGLEPick:QtyPart NumberDescriptionBatch1204-030-853-119LH Co-  
pilot Door Attach serviceable tags2-EAGLEFabricate/Pick  
the following parts to go into the door in accordance with: D2046902  
Sheet 1 Rev. 3D2046902 Sheet 2 R

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JAN 18 2012

WO#48431

October-13-11 10:41:27 AM

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Work Order ID 74884

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Page 3

October-13-11 10:41:27 AM

Item ID: D412-711-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Vertical Reference Door, 212/412

Stop \*NS2\*

Start Date: 10/13/11 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 10/28/11 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

\*160\*

QC

Memo

0.00

Quality Control

12/1/18

✓

October-13-11 10:40:12 AM

T

**Required Qty: 1.00**

| Component Item ID/<br>Item Name                  | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|--|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D412-711-041<br>Vertical Reference Door Assembly |                        | Manufactured  | No          |                     |                  | 120             | Each               | 0.0000         | 1           | 1            |               | 02/10/13       |        |
| D412-711-101<br>Replacement Bubble Window        |                        | Manufactured  | No          |                     |                  | 120             | Each               | 1.0000         | 1           | 1            |               |                |        |

**Loc Code**

JAN 18 2012

JAN 18 2012

# Eagle Copters Maintenance Ltd

# WORK REPORT

Work Order Number: 48431 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 DOOR ASSEMBLY L/H CO-PILOT

## Squawk: 1.1

### Discrepancy:

Modify to V/Door

### Resolution:

L/H door modified to VRD

as per DART dwgs

D20446901 Rev 6, STC

SH92-55 on PO11-003592.

1.1 Work Done By: Jake Bergh

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 12/6/2011

### Parts:

| Part Number   | Description               | Serial Number | Lot Number   | Condition | Qty |
|---------------|---------------------------|---------------|--------------|-----------|-----|
| D412-711-101  | Replacement Bubble Window |               | LT-11-012136 | New       | 1   |
| D412-761-043  | LATCH MECHANISM           |               | LT-11-012135 | New       | 1   |
| D4327-1       | ANGLE, FLAT               |               | LT-11-012134 | New       | 1   |
| D4327-3F      | ANGLE, FLAT               |               | LT-11-012133 | New       | 1   |
| D4165-1       | DOUBLER                   |               | LT-11-012132 | New       | 1   |
| D4165-3       | INNER DOOR SKIN           |               | LT-11-012131 | New       | 1   |
| D4165-5       | AFT RIB                   |               | LT-11-012130 | New       | 1   |
| D4165-7       | FORWARD RIB               |               | LT-11-012129 | New       | 1   |
| D4165-9       | ANGLE, FLAT               |               | LT-11-012128 | New       | 1   |
| D4207-1       | WINDOW RETAINER           |               | LT-11-012127 | New       | 1   |
| D4385-1       | PLACARD                   |               | LT-11-009227 | New       | 2   |
| MS21059L3     | NUTPLATE                  |               | LT-11-006467 | New       | 4   |
| MS21069L3     | NUTPLATE                  |               | LT-11-009749 | New       | 33  |
| MS21071L3     | NUTPLATE                  |               | LT-10-013032 | New       | 4   |
| MS21071L08    | NUTPLATE                  |               | LT-09-008861 | New       | 1   |
| MS21069L08    | NUTPLATE                  |               | LT-10-010367 | New       | 8   |
| AN3-6A        | BOLT                      |               | LT-11-000211 | New       | 24  |
| AN3-11A       | BOLT                      |               | LT-11-006955 | New       | 1   |
| MS21042L3     | NUT                       |               | LT-11-011001 | New       | 24  |
| NAS1149F0332P | WASHER                    |               | LT-11-004247 | New       | 50  |
| NAS561P2-6    | PIN                       |               | LT-11-008931 | New       | 2   |
| MS24693S50    | SCREW                     |               | LT-10-004753 | New       | 12  |
| 110-070-41    | SEAL                      |               | LT-11-011867 | New       | 14  |
| MS16997-24    | SCREW                     |               | LT-11-009223 | New       | 2   |

### Outside Services:

| Qty | Part Number     | Serial Number | Part Description        | Service Description |
|-----|-----------------|---------------|-------------------------|---------------------|
| 1   | 204-030-853-137 |               | DOOR ASSEMBLY L/H CO-PI | Modify              |

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*



Work Order Number: 48431 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.2**Discrepancy:

Media blast door

Resolution:Door blasted in accordance  
with the Bell SPM Chapter 3

1.2 Work Done By: Michael McAllister

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Michael McAllister on 12/6/2011

Parts:

| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|-------------|---------------|------------|-----------|-----|
|-------------|-------------|---------------|------------|-----------|-----|

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

**Squawk: 1.3**Discrepancy:

Prep and prime door assy

Resolution:Dooor prepped and primed  
in accordance with the  
BASF/Glasurit CSP  
Section 5.7

1.3 Work Done By: Michael McAllister

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Michael McAllister on 12/6/2011

Parts:

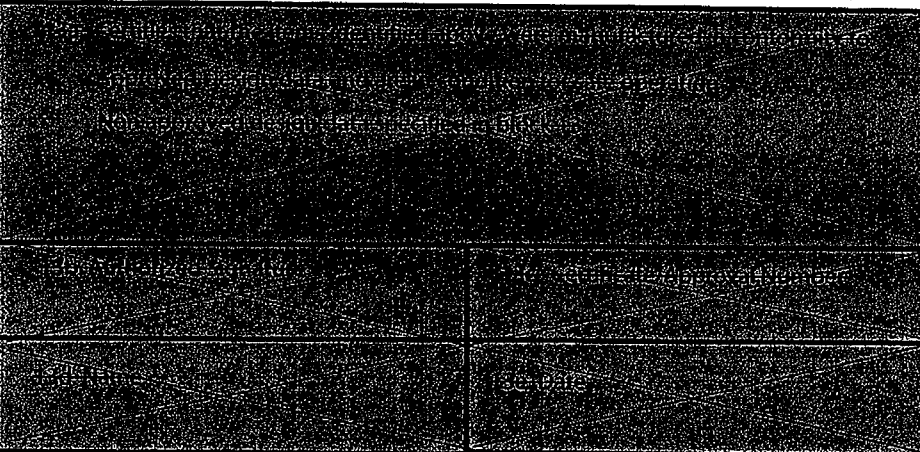


| Part Number | Description | Serial Number | Lot Number | Condition | Qty |
|-------------|-------------|---------------|------------|-----------|-----|
|-------------|-------------|---------------|------------|-----------|-----|

Outside Services:

| Qty | Part Number | Serial Number | Part Description | Service Description |
|-----|-------------|---------------|------------------|---------------------|
|-----|-------------|---------------|------------------|---------------------|

\* End of Report \*

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|  |  |   |   |  |  |
|--|--|---|---|--|--|
| 1. Approving National Authority/Country<br><b>Transport Canada</b>   |  | Authorized Release Certificate<br><b>FORM ONE</b> |   | 3. Form Tracking Number<br><b>48431.1</b>      |  |
| 4. Approved Organization Name and Address<br><b>Eagle Copters Maintenance Ltd.<br/>823 McTavish Road NE,<br/>Calgary, Alberta, Canada, T2E 7G9</b>   |  |   |   | 5. Work Order/Contract/Invoice<br><b>43431</b> |  |
| 6. Item<br><b>1</b>  |  | 7. Description<br><b>Door, crew</b>               | 8. Part Number<br><b>204-030-853-125</b>  | 9. Quantity<br><b>1</b>                        | 10. Serial Number/<br>Lot Number<br><b>N/A</b>                       |
|  |  |   |   |  | 11. Status/Work<br><b>Modified</b>                                   |
| 12. Remarks<br><br>L/H door modified to VRD as per DART dwgs D20446901 Rev 6, STC SH92-55<br><br>Time Since New: <u>Unknown</u> Time Since Overhaul: <u>Unknown</u> Other: <u>N/A</u>  |  |   |   |  |  |
|   |  |   | 14a.<br><input checked="" type="checkbox"/> CAR 571.10 Maintenance Release<br><input type="checkbox"/> Other regulations specified in block 12<br>Certifies that, unless otherwise specified in block 12, the work identified in block 11 and described in block 12 has been performed in compliance with the Canadian Aviation Regulations |  |  |
|  |  |   | 14b. Authorized Signature:<br>    |  | 14c. Certificate/Approval Number:<br><b>TC AMO Approval No. 6-81</b> |
|  |  |   | 14d. Name:<br><b>Colin Gould</b>  |  | 14e. Date (mm/dd/yyyy)<br><b>12/06/2011</b>                          |
| <p align="center"><b>Installer Responsibilities</b></p> <p>This certificate does not constitute authority to install. Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified. Statements in blocks 13a and 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p> |  |   |   |  |  |